

VENKATA KISHORE GOUD DONTA

CNC PLASMA OPERATOR • PROFILE CUTTING OPERATOR & PROGRAMMER

CONTACT INFORMATION

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PERSONAL DETAILS

Nationality: Indian
Passport No: C5089917 (Expiry: 29/01/2035)

EDUCATIONAL QUALIFICATIONS

- Bachelor of Arts (BA)
- 12th Class (Intermediate)
- 10th Class (SSC)

TECHNICAL SOFTWARE & MACHINE SKILLS

- FASTCAM & FASTNEST – CNC Program Development & Nesting Optimization
- OmniWin – Industrial Nesting Software
- AutoCAD (Basic)
- **Hypertherm XPR300 CNC Plasma Unit**
- **KOIKE SUPER 400 CNC Plasma Unit**

FULL PROFESSIONAL EXPERIENCE

CNC Plasma & Profile Cutting Operator — International Maritime Industries (IMI)
Saudi Arabia | 2022 – Present

- Operate CNC Plasma up to 50mm & Oxy-Fuel up to 150mm for offshore & shipyard structures.
- Perform advanced bevel cutting: V, Y, X, K, compound angles.
- Interpret fabrication drawings, WPS, WQT & technical job cards.
- Calibrate gantry, machine alignment, THC systems & sensors.
- Optimize cutting parameters for reduced taper, clean kerf & improved accuracy.
- Maintain consumable life — nozzle, electrode, shield & swirl ring optimization.
- Perform root-cause analysis for cut quality issues.
- Create production reports & maintain plate traceability.
- Train new operators and supervise helpers for safety compliance.

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CNC Programmer & Profile Cutting Operator — ANU Structural

Hyderabad, India | 2020 – 2022

- Develop CNC cutting programs in FASTCAM & FASTNEST.
- Perform nesting optimization for minimum scrap percentage.
- Interpret DXF/DWG fabrication drawings.
- Simulate nests and verify collision-free toolpaths.
- Maintain version-controlled CNC file database.

CNC Plasma Operator & Programmer — SICOMA Mixers India Pvt Ltd

Tumkur, India | 2019 – 2020

- CNC Plasma programming using FASTCAM & OmniWin.
- DXF nesting & plate optimization.
- Prepare BOM lists and verify component accuracy.
- Coordinate with design team for updated drawings.
- Maintain nest and drawing library.

CNC Profile Cutting Operator — Jindal Severfield Structures Ltd

Bellary, India | 2015 – 2019

- Operate CNC Plasma (30mm) & Oxy-Fuel (150mm).
- Perform bevel & profile cutting for structural steel.
- Inspect taper, kerf width, alignment & plate dimensions.
- Assist riggers in handling thick plates safely.
- Guide helpers in layout marking & part stacking.

CNC Profile Cutting Operator — Sawaria Pipes Ltd

Hyderabad, India | 2010 – 2015

- Operate CNC Plasma & punching machines.
- Interpret fabrication hole charts & structural drawings.
- Perform alignment, marking & dimensional checks.
- Maintain QC tagging & documentation.
- Support preventive maintenance on CNC cutting machines.

DECLARATION

I hereby declare that all the information provided above is true and correct.

Date: _____ **Location:** _____ **Signature:** _____